



**Product Data Sheet &
General Processing Conditions**

**RTP 285 FR
Nylon 6/6 (PA)
Carbon Fiber
Flame Retardant**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Primary Additive	30 %	30 %	
Specific Gravity	1.57	1.57	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0002 - 0.0006 in/in	0.02 - 0.06 %	D 955
Water Absorption, 24 hrs @ 23°C	0.650 %	0.650 %	D 570

MECHANICAL

Impact Strength, Izod notched 1/8 in (3.2 mm) section	1.8 ft-lbs/in	96 J/m	D 256
unnotched 1/8 in (3.2 mm) section	12.5 ft-lbs/in	667 J/m	D 4812
Tensile Strength	31000 psi	214 MPa	D 638
Tensile Elongation	1.0 - 2.0 %	1.0 - 2.0 %	D 638
Tensile Modulus	3.30 x 10 ⁶ psi	22754 MPa	D 638
Flexural Strength	48000 psi	331 MPa	D 790
Flexural Modulus	2.85 x 10 ⁶ psi	19651 MPa	D 790

ELECTRICAL

Volume Resistivity	< 1E2 ohm.cm	< 1E2 ohm.cm	D 257
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THERMAL

Deflection Temperature @ 264 psi (1820 kPa)	500 °F	260 °C	D 648
Ignition Resistance* Flammability**	V-0 @ 1/16 in	V-0 @ 1.5 mm	D 3801

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

** Values per RTP Company testing.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 18000 psi	69 - 124 MPa
Melt Temperature	530 - 570 °F	277 - 299 °C
Mold Temperature	150 - 225 °F	66 - 107 °C
Drying	4 hrs @ 175 °F	4 hrs @ 79 °C
Moisture Content	0.20 %	0.20 %
Dew Point	0 °F	-18 °C

PROCESSING NOTES

Desiccant Type Dryer Required.